Systems **5 STEP QUARTER ROUND DISPLAY ASSEMBLY INSTRUCTIONS** STEP 1: Assemble base frame. • SIDE FRAME The two SIDE FRAMES interconnect into the CENTER FRAME. The back vertical of the SIDE FRAMES hook into the back vertical of the CENTER FRAME. • CENTER FRAME **FULLY ASSEMBLED** SIDE FRAME UNIT STEP 2: Install shelves. **PINS under SHELVES insert** into the vertical tubes of the SIDE and CENTER FRAMES.