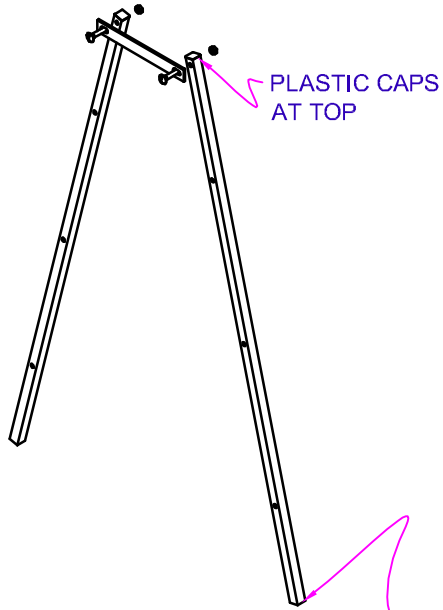
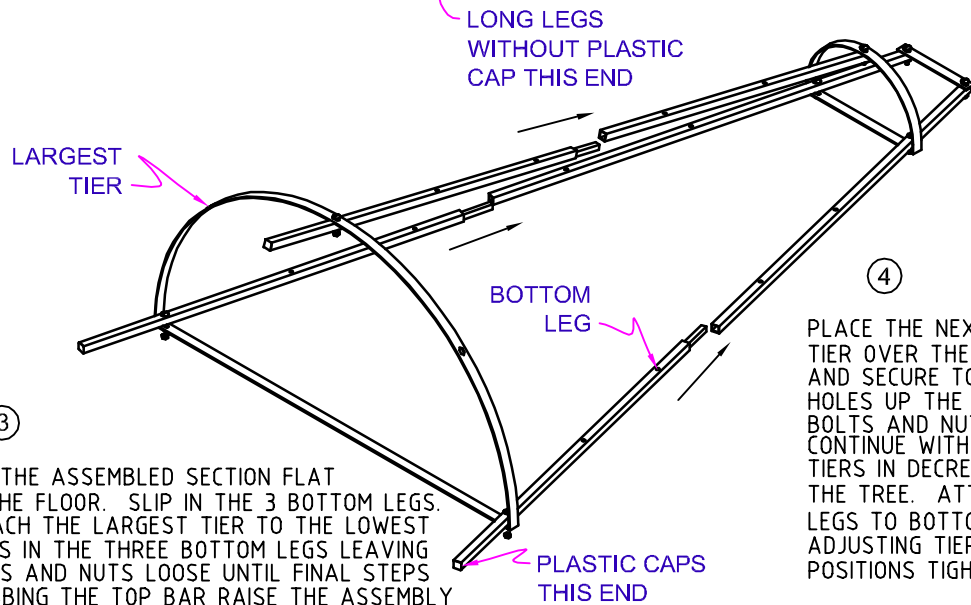
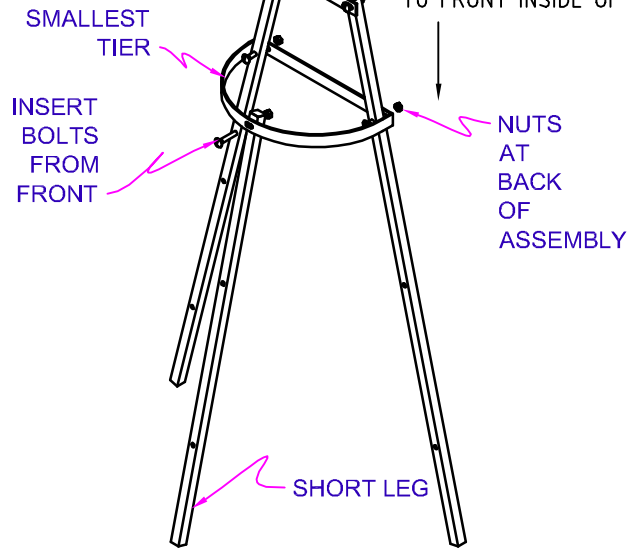


① ASSEMBLE TWO LEGS TO THE TOP BAR
SECURE SLIGHTLY WITH TWO BOLTS AND NUTS

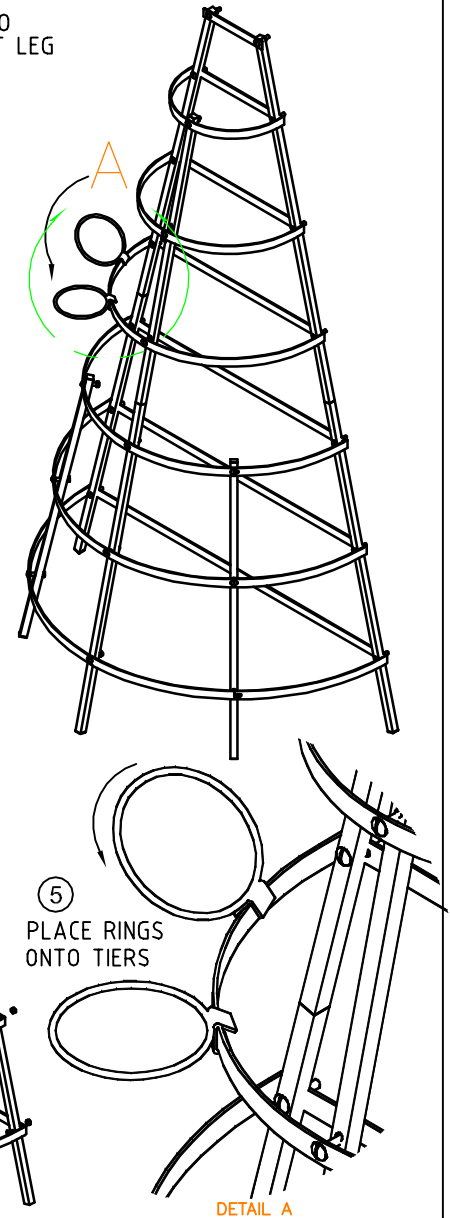
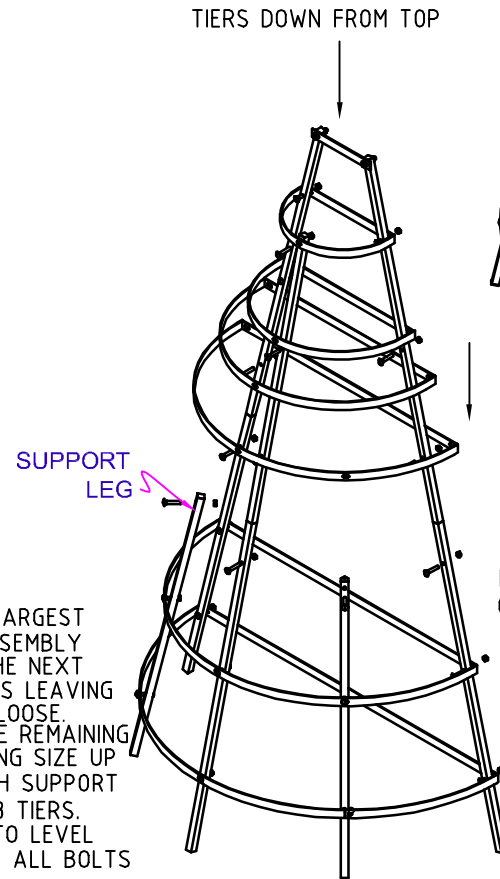


② SLIP SMALLEST SEMI ROUND TIER
OVER THE TWO TOP LEGS AND LOOSELY SECURE TO
THE NEXT HOLES DOWN THE LEGS. ATTACH SHORT LEG
TO FRONT INSIDE OF TOP TIER




③ LAY THE ASSEMBLED SECTION FLAT
ON THE FLOOR. SLIP IN THE 3 BOTTOM LEGS.
ATTACH THE LARGEST TIER TO THE LOWEST
HOLES IN THE THREE BOTTOM LEGS LEAVING
BOLTS AND NUTS LOOSE UNTIL FINAL STEPS
GRABBING THE TOP BAR RAISE THE ASSEMBLY
UPRIGHT TO THE STANDING POSITION

④ PLACE THE NEXT LARGEST
TIER OVER THE ASSEMBLY
AND SECURE TO THE NEXT
HOLES UP THE LEGS LEAVING
BOLTS AND NUTS LOOSE.
CONTINUE WITH THE REMAINING
TIERS IN DECREASING SIZE UP
THE TREE. ATTACH SUPPORT
LEGS TO BOTTOM 3 TIERS.
ADJUSTING TIERS TO LEVEL
POSITIONS TIGHTEN ALL BOLTS



⑤ PLACE RINGS
ONTO TIERS

DRAWN BY PWE	DATE 11.09.04	REV# ---- REV.DATE ----	BY ---- ---	FINISH PAINT	QTY. 1	SCALE NTS
DESIGNED BY VRE	CHECKED BY ----	TITLE/NAME DISPLAY TREE ASSEMBLY				
 CARTS AND MERCHANDISING		CUSTOMER --			SH.# 1 OF 1	
DRG NO. TREE_1_ASSY				UNITS (' & ") [mm]		